



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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D5159-3

Job Sheet 194734



Part No: D5159-3

Job Qty: 8 pcs

Part Name: Seat Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 5/17/19

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
120	HAAS 4 Axis	8 pcs	5/17/19		0.00 2.00	HAAS - 1		JML 19/05/19
						HAAS - 2		
						HAAS - 3		
						HAAS - 4		
130	QC 2	8 pcs	5/17/19		0.00 0.00	QC 2 - 1		JML 19/05/19
						QC 2 - 12		
						QC 2 - 14		
						QC 2 - 17		
						QC 2 - 19		
						QC 2 - 2		
						QC 2 - 20		
						QC 2 - 22		
						QC 2 - 23		
						QC 2 - 25		
						QC 2 - 32		
						QC 2 - 33		
						QC 2 - 35		
						QC 2 - 39		
						QC 2 - 4		
						QC 2 - 40		
						QC 2 - 44		
						QC 2 - 45		
						QC 2 - 48		
						QC 2 - 49		
						QC 2 - 50		
						QC 2 - 51		
						QC 2 - 52		
						QC 2 - 57		
						QC 2 - 62		
						QC 2 - 63		
						QC 2 - 8		



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Container No: S181385



Part: D5159-3

Job No: 194734

Serial No/Batch: S181385

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/15/19

140	QC 8	8 pcs	5/17/19	0.00 0.00	QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
150	Powdercoat - 3 Grey Sand - B4B	8 pcs	5/17/19	0.00 0.20	Powdercoat - 1 - B4B	11/18 19/5/18
					Powdercoat - 2 - B4B	BEB 19-05-23
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
160	QC 3	8 pcs	5/17/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	At VM
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
170	Packaging 3-1 - Stock - B4B	8 pcs	5/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	

				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B	PC ST 358				
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B	DAG				
				180 QC 21 - SA	8 pcs	5/17/19	0.00 0.00	QC 21 - SA - 21	21
								QC 21 - SA - 70	9-88
								QC 21 - SA - 53	MAY 24 2019
				Part Op 120 - 1-CUT BLANK AT 15.200"(Manufacture as per dwg) 2-DRILL HOLES AND MILL ENDS AS PER DWG **ORIENT Descriptions: EXTRUSION TO AVOID DRILLING IN MATERIAL SEAM IF PRESENT**** 130 - (QC2- Inspect parts off machine FAI/FAIB) 140 - (QC8- Inspect parts - second check)					

5/8/2019

[Dart Hawkesbury] Job Sheet - Leroux, Jason

M138839

150 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: 12:30

160 - (QC3- Inspect Part Finish)

170 - (Identify as per dwg & Stock Location:)

180 - (QC21- Final Inspection - Work Order Release)

TEMP: 300° FINISH: 1:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	10.0160 ft (1.252 ea)	120-HAAS 4 Axis	S177779

MAT
USED
10.462'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-HAAS 4 Axis	M304TS0.750W.049	10	354	0

Part Specifications

Specifications could not be found.

Plex 5/8/19 10:32 AM dart.leroux.jason

